



EASY TO HANDLE - HAND-OPERATED HYDRAULIC CRIMPING TOOLS

Klauke tools work for you. The 2-stage hydraulic system ensures automatic retraction after crimping. Rotating heads come into their own even in confined areas and support you up to a cross-sectional range of 400 mm². Aluminium makes the tool lighter and the work easier. The bolt interlock makes the device safe when not in use. You save energy and time. All you need to do yourself is crimp.



► Convenient to use

Several crimps in succession are tiring. And so for our hand-operated hydraulic tools, we produced the housing and pump lever from aluminium to achieve a low weight. The pump lever is in exactly the correct position, and so the pump movement requires only a small space. Work better with the convenience of Klauke.

- Large crimping range up to 400 mm²
- Ergonomic design for effortless operations
- 2-stage hydraulic system with fast feed and power stroke
- Simple and reliable due to automatic retraction after every crimping operation
- Low weight thanks to the aluminium pump lever and housing

► Adapts

All hand-operated hydraulic crimping tools have crimping heads that rotate through 360°. You can work even in confined areas with flexible settings.

- 360° rotating crimping heads for safe operations in confined spaces
- Well suited for installing cable joints underground or in panel building

► Save yourself the return stroke

Your effort goes only into the crimping process. When the crimping process is complete, the crimping jaws retract into the home position via the automatic retraction function.



Crimping

Hand-operated hydraulic crimping tools

HK 60/18 Hand-operated hydraulic crimping tool 6 - 240 mm²



K18
SERIE

- ▶ For standardised crimping dies to DIN 48083
- ▶ Effortless operations thanks to low weight

Characteristics

- Closed head, flip top style, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for

- 18-series interchangeable dies, narrow crimping

































Technical data

Crimping force	60 kN
Stroke	14 mm
Crimping range	6 - 240 mm ²
Length	470 mm
Weight	3.0 kg
Ambient temperature	-20 up to +40 °C

Item	Part No.
Hand-operated hydraulic crimping tool 6 - 240 mm ²	HK6018
Scope of supply	Part No.
Steel carrying case	MK6018

Available dies for Series 18 for HK 60/18

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs and connectors, standard type, tubular cable lugs for switchgear connections		6 - 240		337
Insulated cable lugs and compression joints, standard type, insulated pin terminals		10 - 95		337
Tubular cable lugs and connectors for fine stranded conductors		10 - 50		337
Tubular cable lugs and connectors for solid conductors		1.5 - 16		338
Copper compression cable lugs and connectors to DIN				
Copper compression cable lugs (DIN 46235) and compression joints acc. to DIN		6 - 185		338
Terminals, connectors and pin terminals acc. to DIN - copper				
Solderless terminals (DIN 46234) and pin terminals (DIN 46230), solderless connectors (DIN 46341)		10 - 70		338
Insulated solderless terminals		10 - 50		338
Sleeves for compacted conductors and sector shaped conductors, copper				
Pre-rounding dies for sector shaped Al and Cu conductors		10 sm - 300 se / 240 sm		339
Aluminium compression cable lugs and connectors acc. to DIN				
Aluminium compression cable lugs and connectors		10 - 185		339
Compression joints for full tension connections of Aldrey cables acc. to DIN EN 50182		25 - 95		339
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D		10 - 185		339
Clamps				
Clamps, C-type		4 - 50		339
Cable end-sleeves				
Cable end-sleeves		10 - 95		340
Twin cable end-sleeves		2 x 4 - 2 x 16		340
Cable end-sleeves, trapezoidal, for fine stranded conductors		10 - 95		340
Twin cable end-sleeves, trapezoidal, for fine stranded conductors		2 x 4 - 2 x 16		340
Cutting die				
Cutting die		18 mm dia.		412



Crimping

Hand-operated hydraulic crimping tools

HK 60/22 Hand-operated hydraulic crimping tool 6 - 300 mm²



- ▶ Large crimping range up to 300 mm²
- ▶ Slim crimping head - ideal when space is critical

Characteristics

- Closed head, flip top style, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for

- 22-series interchangeable dies, narrow crimping













































Additional information

- Part Number appendix for W crimping dies (UL-tested) "W"

Technical data	
Crimping force	60 kN
Stroke	17 mm
Crimping range	6 - 300 mm ²
Length	460 mm
Weight	3.3 kg
Ambient temperature	-20 °C up to +40 °C
Item	Part No.
Hand-operated hydraulic crimping tool 6 - 300 mm ²	HK6022
Scope of supply	Part No.
Steel carrying case	MK6022
Variants	Part No.
HK 60/22 with crimping die set R 22 from 16 - 240 mm ²	HK6022SETR
HK 60/22 with crimping die set D 22 from 16 - 240 mm ²	HK6022SETD

Available dies for Series 22 for HK 60/22

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Tubular cable lugs and connectors, Cu				
Tubular cable lugs and connectors blue connection for compacted conductors acc. to DIN EN 60228		6 - 300		342
Tubular cable lugs and connectors, Cu, standard type, tubular cable lugs for switchgear connections		6 - 300		341
Insulated tubular cable lugs and connectors, insulated pin terminals		10 - 150		341
Tubular cable lugs and connectors for fine stranded conductors		10 - 70		342
Tubular cable lugs and connectors for solid conductors		1.5 - 16		342
Tubular cable lugs and connectors, Ni, VA				
Stainless steel tubular cable lugs and connectors		10 - 50		342
Nickel tubular cable lugs and connectors		10 - 50		342
Copper compression cable lugs and connectors acc. to DIN - Cu				
Compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) Cu		6 - 300		343
Double crimping compression cable lugs		2 x 50 - 2 x 70		343
Terminals, connectors and pin terminals acc. to DIN, copper				
Terminals (DIN 46234) and pin terminals (DIN 46230) Cu, solderless connectors (DIN 46341) Cu		10 - 70		343
Insulated terminals and pin terminals		10 - 70		343
Sleeves for compacted conductors and sector-shaped conductors, copper				
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 240 sm		344
Aluminium compression cable lugs and connectors to DIN				
Aluminium compression cable lugs and connectors to DIN		10 - 300		344
Compression joints connections for Aldrey-conductors DIN EN 50182, Al-conductors DIN EN 50182, 120 - 185 mm ²		25 - 185		344
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, aluminium crimping		25 / 4 - 120 / 20		345
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, steel crimping		25 / 4 - 120 / 20		345
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A22, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D22		10 - 300		334
Clamps				
Clamps, H-type		70		345
Clamps, C-type		4 - 70		345
Cable end-sleeves				
Twin cable end-sleeves		2 x 4 - 2 x 16		346
Cable end-sleeves, trapezoidal, for fine stranded conductors		10 - 240		346
Twin cable end-sleeves, trapezoidal, for fine stranded conductors		2 x 4 - 2 x 16		346



Crimping

Hand-operated hydraulic crimping tools

HK 60 VP Hand-operated hydraulic crimping head 10 - 240 mm²



- ▶ Suitable for crimping tubular cable lugs and connectors “standard type“ and fine and superfine stranded conductors up to 240 mm²
- ▶ The patented centring system guarantees optimum crimps every time

Characteristics

- Quad-point indent crimping feature with patented centring system, no dies required
- Open head, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Technical data

Crimping force	55 kN
Crimping range	10 - 240 mm ²
Length	525 mm
Weight	4.1 kg
Ambient temperature	-20 °C up to +40 °C

Item	Part No.
Hand-operated hydraulic crimping tool 10 - 240 mm ²	HK60VP
Scope of supply	Part No.
Steel carrying case	MK60VP
Gauge and 10 test cylinder	TS10B
Accessories	Part No.
Gauge and 10 test cylinder	TS10B



Suitable for	Connection material	Crimping range mm ²	Crimp profile
Copper tubular cable lugs and connectors			
Tubular cable lugs, standard type, tubular cable lugs for switchgear connections		10 - 240	
Tubular cable lugs for fine stranded conductors		10 - 240	
Connectors for fine stranded conductors		10 - 95	
Connectors, standard type		10 - 120	

HK 60 VP/FT Hand-operated hydraulic crimping head 16 - 300 mm²







- ▶ Suitable for crimping tubular cable lugs and connectors "standard type" and fine and superfine stranded conductors to 300 mm²
- ▶ The patented centring system guarantees optimum crimps every time
- ▶ Closed crimping head - ideal for utility lines construction

Characteristics

- Quad-point indent crimping feature with patented centring system, no dies required
- Closed head with bolt interlock, rotatable, flip top style
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Technical data	
Crimping force	55 kN
Crimping range	16 - 300 mm ²
Length	535 mm
Weight	4.1 kg
Ambient temperature	-20 °C up to +40 °C
Item	Part-No.
Hand-operated hydraulic crimping tool 16 - 300 mm ²	HK60VPFT
Scope of supply	Part-No.
Steel carrying case	MK60VP
Gauge and 10 test cylinder	TS10B
Accessories	Part.-No.
Gauge and 10 test cylinder	TS10B



Suitable for	Connection material	Crimping range mm ²	Crimp profile
Copper tubular cable lugs and connectors			
Tubular cable lugs and connectors, standard type, tubular cable lugs for switchgear connections		16 - 300	
Tubular cable lugs and compression joints for fine stranded conductors		16 - 300	



Crimping

Hand-operated hydraulic crimping tools

HK 120/30 Hand-operated hydraulic crimping tool 16 - 400 mm²



- ▶ Very large crimping range to 400 mm²
- ▶ Up to 60% fewer crimps thanks to wide crimping in comparison to 6 t tools

Characteristics

- Open head, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for







































- 13-series interchangeable dies, wide crimping

Technical data	
Crimping force	120 kN
Stroke	30 mm
Crimping range	16 - 400 mm ²
Length	510 mm
Weight	5.4 kg
Ambient temperature	-20 °C up to +40 °C
Item	Part No.
Hand-operated hydraulic crimping tool 10 - 400 mm ²	HK12030
Scope of supply	Part No.
Steel carrying case	MK12042



Available dies for Series 13 for HK 120/30

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs and connectors, Cu, standard type, tubular cable lugs for switchgear connections		16 - 400		347
Butt connectors, standard type		16 - 185		347
Insulated cable lugs and compression joints, standard type, Insulated pin terminals		10 - 150		347
Tubular cable lugs and connectors for fine stranded conductors		10 - 150		348
Copper compression cable lugs and connectors to DIN				
Copper compression cable lugs and connectors to DIN		10 - 300		348
Compression joints DIN 46267, part 1		10 - 150		348
Double compression cable lugs		2 x 50 - 2 x 120		348
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals (DIN 46230) acc. to DIN		10 - 150		349
Insulated solderless terminals		10 - 95		349
Sleeves for compacted conductors and sector-shaped conductors, copper				
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 300 sm		349
Aluminium compression cable lugs and connectors to DIN				
Aluminium connectors		10 - 120		350
Compression joints connections for Aldrey-conductors DIN EN 50182, Al-conductors DIN EN 50182, 120 - 185 mm ²		25 - 185		350
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, aluminium crimping		25/4 - 120/20		350
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, steel crimping		25/4 - 120/20		350
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies A13, copper side of aluminum/copper compression cable lugs and connectors: crimping dies D13		10 - 240		350
Clamps				
Clamps, C-type		10 - 70		351
Clamps, H-type		70 - 120		351
Cable end-sleeves				
Cable end-sleeves		25 - 240		351
Cable end-sleeves, trapezoidal, for fine stranded conductors		25 - 240		351



Crimping

Hand-operated hydraulic crimping tools

HK 120/42 Hand-operated hydraulic crimping tool 16 - 400 mm²



- ▶ Very large crimping range up to 400 mm²
- ▶ Up to 60% fewer crimps thanks to wide crimping in comparison to 6 t tools
- ▶ C-head with larger 42 mm jaw opening

Characteristics

- Open head, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for

































- 13-series interchangeable dies, wide crimping

Technical data	
Crimping force	120 kN
Stroke	42 mm
Crimping range	16 - 400 mm ²
Length	560 mm
Weight	5.9 kg
Ambient temperature	-20 °C up to +40 °C
Item	Part No.
Hand-operated hydraulic crimping tool 16 - 400 mm ²	HK12042
Scope of supply	Part No.
Steel carrying case	MK12042



Available dies for Series 13 for HK 120/42

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Tubular cable lugs and connectors, Cu				
Tubular cable lugs and connectors, Cu, standard type, tubular cable lugs for switchgear connections		16 - 400		347
Insulated tubular cable lugs and connectors, insulated pin terminals		10 - 150		347
Tubular cable lugs and connectors for fine stranded conductors		10 - 150		348
Compression cable lugs and connectors acc. to DIN - Cu				
Compression cable lugs (DIN 46235) and connectors (DIN 46267, part 1) Cu		10 - 300		348
Double crimping compression cable lugs		2 x 50 - 2 x 120		348
Terminals, connectors and pin terminals acc. to DIN - Cu				
Terminals (DIN 46234) and pin terminals (DIN 46230) Cu, solderless connectors (DIN 46341) Cu		10 - 150		349
Insulated terminals and pin terminals		10 - 95		349
Pre-rounding crimping dies				
Pre-rounding crimping dies for Al and Cu sector shaped conductors, 3 and 4 core sector shaped conductors		10 sm - 300se / 300 sm		349
Compression cable lugs and connectors acc. to DIN - Al				
Compression joints for full tension connections of Aldrey cables acc. to DIN EN 50182, Al conductors DIN EN 50182, 120 - 185 mm ²		25 - 185		350
Compression joints acc. to DIN 48085, part 3 for Al-steel cables acc. to DIN EN 50182, aluminium crimping		25/4 - 120/20		350
Compression joints acc. to DIN 48085, part 3 for Al-steel cables acc. to DIN EN 50182, steel crimping		25/4 - 120/20		350
Aluminum/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies HA13, copper side of aluminum/copper compression cable lugs and connectors: crimping dies HD13		10 - 240		350
Clamps and screw connectors				
C-clamps		10 - 70		351
H-clamps		70 - 120		351
Cable end-sleeves				
Cable end-sleeves		25 - 240		351
Cable end-sleeves, trapezoidal, for fine stranded conductors		25 - 240		351



Crimping

Hand-operated hydraulic crimping tools

HK 120 U Hand-operated hydraulic crimping tool 16 - 400 mm²



- ▶ H-head for deep groove crimps
- ▶ Up to 60% fewer crimps thanks to wide crimping in comparison to 6 t tools

Characteristics

- Closed head, rotatable
- Light weight due to high quality aluminium housing
- 2-stage hydraulic system with fast feed and power stroke
- Simple and safe: Automatic retraction when operation is complete

Suitable for

































- 13-series interchangeable dies, wide crimping

Technical data	
Crimping force	120 kN
Stroke	20 mm
Crimping range	16 - 400 mm ²
Length	540 mm
Weight	5.2 kg
Ambient temperature	-20 °C up to +40 °C
Item	Part No.
Hand-operated hydraulic crimping tool 16 - 400 mm ²	HK120U
Scope of supply	Part No.
Steel carrying case	MK120U

K13
SERIE

Available dies for Series 13 for HK 120 U

Refer to the limitations when crimping connectors in the technical appendix.

Suitable for	Connection material	Crimping range mm ²	Crimp profile	Page
Copper tubular cable lugs and connectors				
Tubular cable lugs and connectors, standard type, tubular cable lugs for switchgear connections		16 - 400		347
Insulated cable lugs and compression joints, standard type		10 - 150		347
Tubular cable lugs and compression joints for fine stranded conductors		10 - 150		348
Copper compression cable lugs and connectors to DIN				
Copper compression cable lugs and connectors to DIN		10 - 300		348
Double compression cable lugs		2 x 50 - 2 x 120		348
Terminals, connectors and pin terminals acc. to DIN, copper				
Solderless terminals (DIN 46234), connectors and pin terminals (DIN 46230) acc. to DIN		10 - 150		349
Insulated solderless terminals		10 - 95		349
Sleeves for compacted conductors and sector-shaped conductors, copper				
Pre-rounding dies for sector-shaped Al and Cu conductors		10 sm - 300 se / 300 sm		349
Aluminium compression cable lugs and connectors to DIN				
Compression joints connections for Aldrey-conductors DIN EN 50182, Al-conductors DIN EN 50182, 120 - 185 mm ²		25 - 185		350
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, aluminium crimping		25/4 - 120/20		350
Compression joints DIN 48085, part 3 for aluminium/steel conductors DIN EN 50182, steel crimping		25/4 - 120/20		350
Aluminium/copper compression cable lugs and connectors				
Aluminum side of aluminum/copper compression cable lugs and connectors: crimping dies HA13, copper side of aluminum/copper compression cable lugs and connectors: crimping dies HD13		10 - 240		350
Clamps				
Clamps, C-type		10 - 70		351
Clamps, H-type		70 - 120		351
Cable end-sleeves				
Cable end-sleeves		25 - 240		351
Cable end-sleeves, trapezoidal, for fine stranded conductors		25 - 240		351